**Saddle Stitch Color Book Interior Template**

**Saddle Stitch**
8.50" x 11.00"
279 x 216mm

**Even Pages (left-hand page)**

**Odd Pages (right-hand page)**

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**Color Book Interior Template Saddle Stitch**
8.5" x 11.00"
279 x 216mm

- **SAFETY: Pink Dashed Lines**
  All text must be a minimum of .50" (13.00mm) from the Trim.

- **BLEED: Blue Dashed Lines**
  Graphics, illustrations, and color intended to print to the edge of page should bleed .25" (6.00mm) past the Trim at the Top, Bottom and Outer edge of page.
  LSI does not allow bleed on the Blind side of the page
  (Left side for Odd Pages / Right side for Even Pages)

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**Color Book Interior File Requirements**
- Files must be PDF/1-1:a:2001 compliant
- Files must be CMYK only. No Spot Colors allowed.
- All images should be 300 ppi resolution.
- Interior pages should be built to bleed dimensions.
- No trim marks, registration marks, color bars or document information should be present.